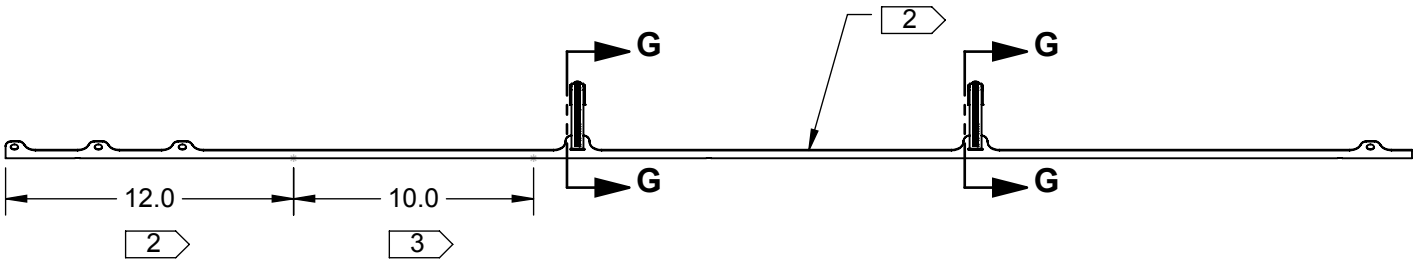
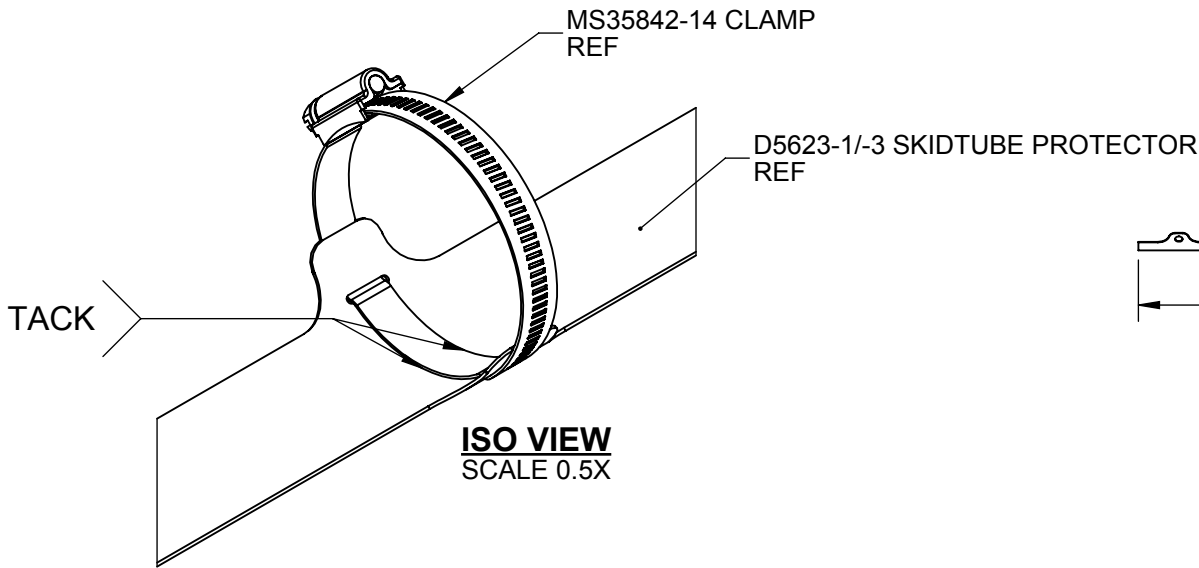
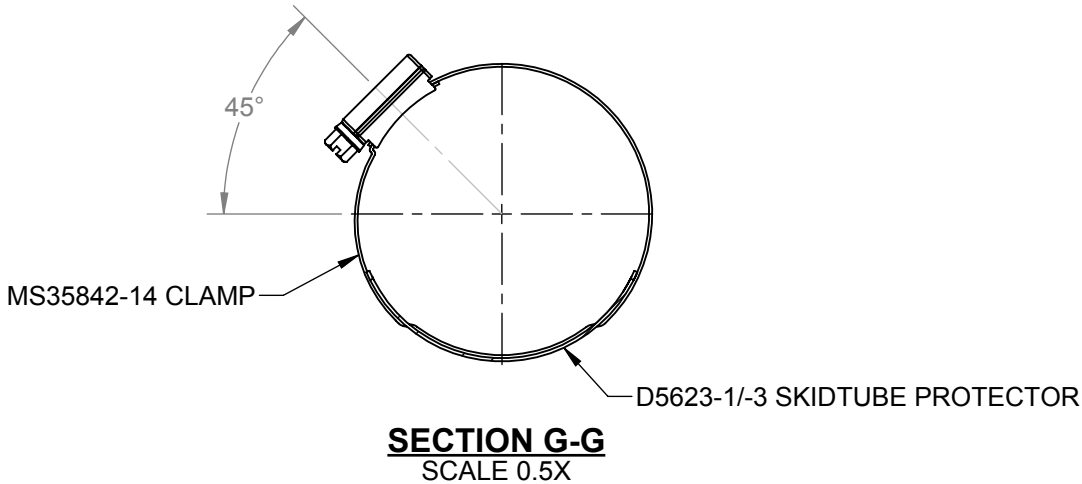
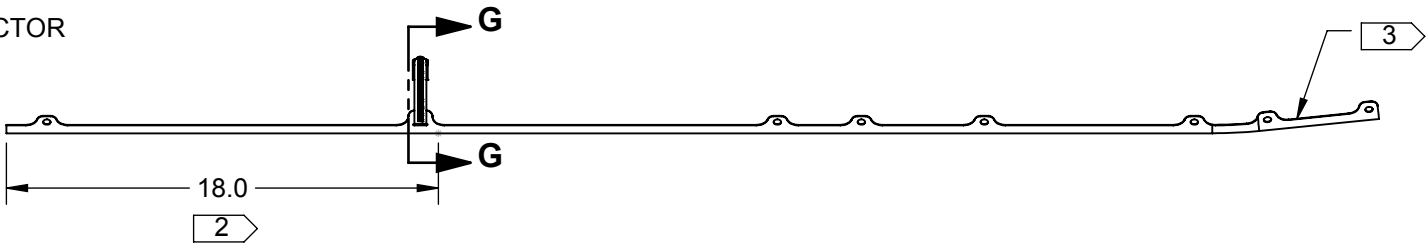


ITEM	QTY -041	QTY -042	QTY -043	QTY -044	P/N	DESCRIPTION
1	X				D5623-041	FWD SKIDTUBE PROTECTOR LH
2		X			D5623-042	FWD SKIDTUBE PROTECTOR RH
3			X		D5623-043	AFT SKIDTUBE PROTECTOR LH
4				X	D5623-044	AFT SKIDTUBE PROTECTOR RH
5	1	1			D5623-1	FWD SKIDTUBE PROTECTOR
6			1	1	D5623-3	AFT SKIDTUBE PROTECTOR
7	2	2	1	1	MS35842-14	CLAMP



D5623-041 FWD SKIDTUBE PROTECTOR ASSEMBLY
D5623-042 OPPOSITE

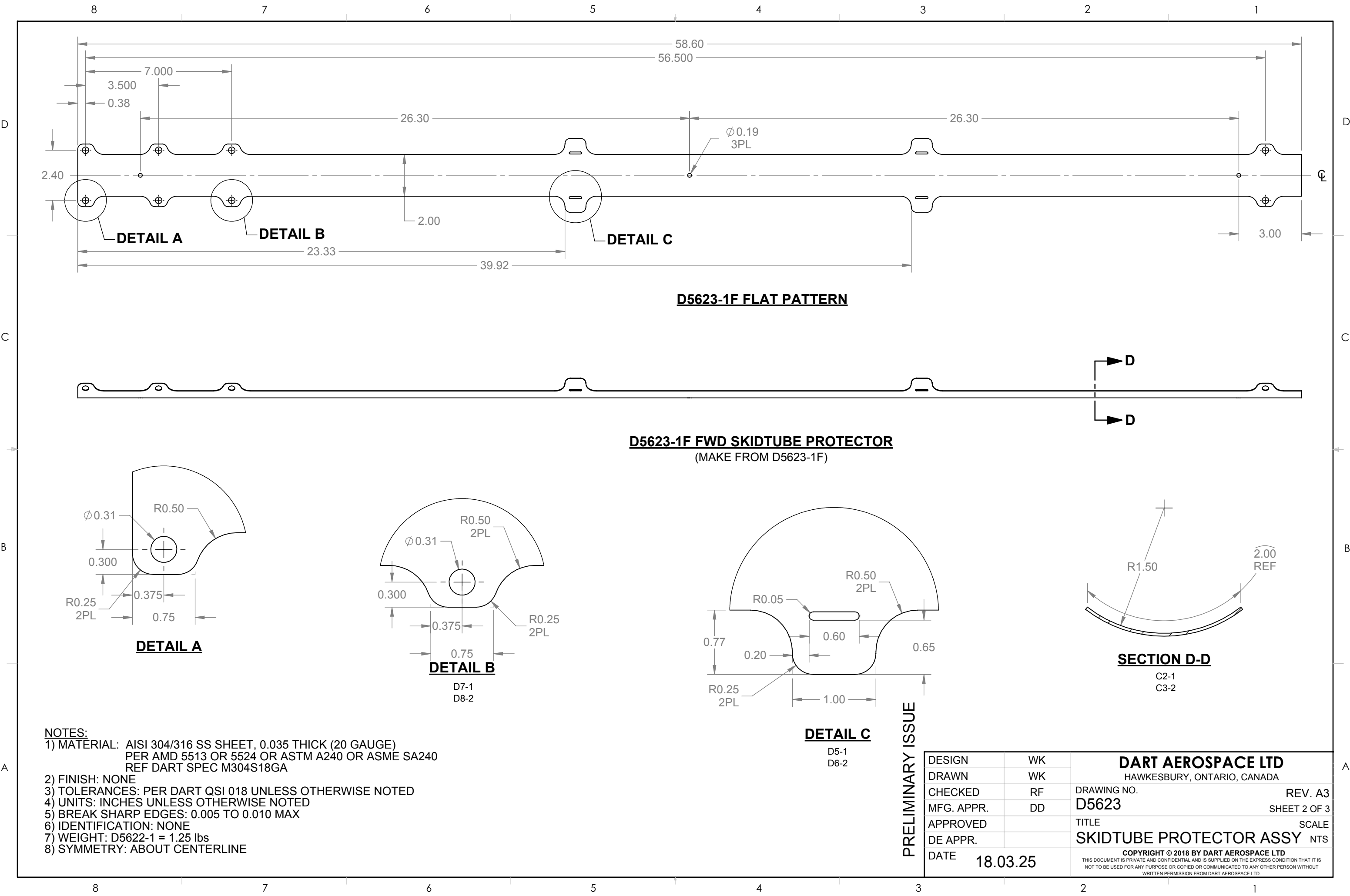


D5623-043 FWD SKIDTUBE PROTECTOR ASSEMBLY
D5623-044 OPPOSITE

- NOTES:
- 1) MATERIAL: NONE
 - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK, PER DART QSI 005 SECTION 4.9
 - 3) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.060-0.080 TOTAL THICK, PER DART QSI 005 SECTION 4.9
 - 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 7) IDENTIFICATION: IDENTIFY WITH DART P/N "D5622-X" USING FINE POINT PERMANENT INK MARKER PER DART QSI 044 SECTION 6.1
 - 8) WEIGHT: D5622-041 = 1.5 lbs, D5623-042 = 1.5 lbs, D5623-043 = 1.5 lbs, D5623-044 = 1.5 lbs
 - 9) WELDING: PER DART QSI 004

PRELIMINARY ISSUE

A	NEW ISSUE	WK	18.03.25
REV.	DESCRIPTION	BY	DATE
DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	RF	DRAWING NO.	REV. A3
MFG. APPR.	DD	D5623	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SKIDTUBE PROTECTOR ASSY	NTS
DATE	18.03.25	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



D5623-1F FLAT PATTERN

D5623-1F FWD SKIDTUBE PROTECTOR
(MAKE FROM D5623-1F)

DETAIL A

DETAIL B

DETAIL C

SECTION D-D

- NOTES:
- 1) MATERIAL: AISI 304/316 SS SHEET, 0.035 THICK (20 GAUGE)
PER AMD 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: D5622-1 = 1.25 lbs
 - 8) SYMMETRY: ABOUT CENTERLINE

PRELIMINARY ISSUE

DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	RF	DRAWING NO. D5623	REV. A3 SHEET 2 OF 3
MFG. APPR.	DD	TITLE SKIDTUBE PROTECTOR ASSY NTS	
APPROVED		COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DE APPR.			
DATE	18.03.25		

